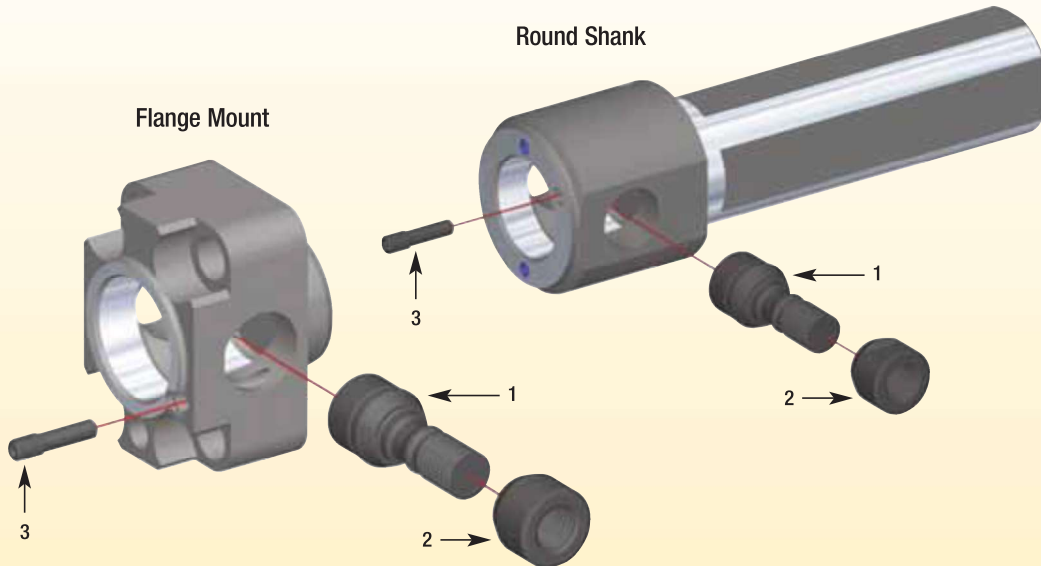


**KM Micro/KM Mini Manual Clamping Repair Package Components**



**KM Manual Clamping Components • Functional Definitions**

**1. Torque Screw**

- Rotation moves the locking cones.
  - Clockwise rotation secures cutting unit.
  - Counterclockwise rotation releases cutting unit.
- Provides bump-off angle.

**2. Wedge Nut**

- Contains anti-rotation feature.

**3. Containment Pin**

- Provides unlocking positive stop.
- Provides anchor for wedge nut anti-rotation feature.

**Operator Maintenance:**

All KM Micro/KM Mini Clamping Units showing damage must be replaced or rebuilt.

Burrs and nicks should be removed by stoning and/or polishing.

- Use KM Micro/KM Mini Plugs to protect clamping units when they are not in use.

For KM Micro Plugs, see page A117.

For KM Mini Plugs, see page A186.

**KM Micro/KM Mini Manual Clamping Repair Packages**

KM size	catalog number	order number
KM12	KM12NRPKG	1925858
KM1612		
KM16	KM16NRPKG	1851801
KM2016		
KM20	KM2520NRPKG	3645148
KM2520		
KM25	KM25NAPKG	2386037
KM3225	KM3225NRPKG	2656552

